

Appl. No. 10/661,317  
Atty. Docket No. 9033  
Amdt. dated November 16, 2005  
Reply to Office Action of October 24, 2005  
Customer No. 27752

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1.) (original) A polymer system comprising:

    A.) an anionic polymer selected from the group consisting of

        (i) anionic polymers comprising;

- a.) a first moiety derived from monoethylenically unsaturated C<sub>3</sub>-C<sub>8</sub> monomers comprising at least one carboxylic acid group, salts of such monomers, and mixtures thereof; and
- b.) a second moiety selected from the group consisting of:

            (1) moieties derived from modified unsaturated monomers having the formulae R - Y - L and R - Z wherein:

                i.) R is selected from the group consisting of

                    C(X)H=C(R<sup>1</sup>)- wherein R<sup>1</sup> is H, or C<sub>1</sub>-C<sub>4</sub> alkyl; and

                    X is H, CO<sub>2</sub>H, or CO<sub>2</sub>R<sub>2</sub> wherein R<sub>2</sub> is hydrogen, alkali metals, alkaline earth metals, ammonium and amine bases, saturated C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>6</sub>-C<sub>12</sub> aryl, and C<sub>7</sub>-C<sub>20</sub> alkylaryl;

                ii.) Y is selected from the group consisting of -CH<sub>2</sub>-, -CO<sub>2</sub>-, -OCO-, and -CON(R<sup>a</sup>)-, -CH<sub>2</sub>OCO-; wherein R<sup>a</sup> is H or C<sub>1</sub>-C<sub>4</sub> alkyl;

                iii.) L is selected from the group consisting of hydrogen, alkali metals, alkaline earth metals, ammonium and amine bases, saturated C<sub>1</sub>-C<sub>20</sub> alkyl, C<sub>6</sub>-C<sub>12</sub> aryl, and C<sub>7</sub>-C<sub>20</sub> alkylaryl; and

                iv.) Z is selected from the group consisting of C<sub>6</sub>-C<sub>12</sub> aryl and C<sub>7</sub>-C<sub>12</sub> arylalkyl; and

            (2) moieties having the formula J-G-D wherein:

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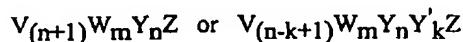
i.) J is selected from the group consisting of  
 $C(X)H=C(R_1)$ - wherein  $R_1$  is H, or  $C_1-C_4$  alkyl;  
 $X$  is H,  $CO_2H$ , or  $CO_2R_2$  wherein  $R_2$  is  
 hydrogen, alkali metals, alkaline earth metals,  
 ammonium and amine bases, saturated  $C_2-C_{20}$   
 alkyl,  $C_6-C_{12}$  aryl,  $C_7-C_{20}$  alkylaryl;  
 ii.) G is selected from the group consisting of  $C_1-C_4$   
 alkyl, -O-, - $CH_2O$ -, - $CO_2$ -.  
 iii.) D is selected from the group consisting of  
 $-CH_2CH(OH)CH_2O(R^3O)_dR^4$ ;  
 $-CH_2CH[O(R^3O)_dR^4]CH_2OH$ ;  
 $-CH_2CH(OH)CH_2NR^5(R^3O)_dR^4$ ;  
 $-CH_2CH[NR^5(R^3O)_dR^4]CH_2OH$ , and  
 mixtures thereof; wherein  
 $R^3$  is selected from the group consisting of  
 ethylene, 1,2-propylene, 1,3-propylene, 1,2-  
 butylene, 1,4-butylene, and mixtures thereof;  
 $R^4$  is a capping unit selected from the group  
 consisting of H,  $C_1-C_4$  alkyl,  $C_6-C_{12}$  aryl and  
 $C_7-C_{20}$  alkylaryl;  
 $R^5$  is selected from the group consisting of  
 H,  $C_1-C_4$  alkyl  $C_6-C_{12}$  aryl and  $C_7-C_{20}$   
 alkylaryl; and  
 subscript index d is an integer from 1 to 100.

(ii) graft co-polymers comprising a first moiety derived from  
 monoethylenically unsaturated  $C_3-C_8$  monomers comprising at least  
 one carboxylic acid group, salts of such monomers, and mixtures  
 thereof, said first moieties being grafted onto a  $C_1-C_4$  carbon  
 polyalkylene oxide,

and mixtures thereof; and

B.) a modified polyamine polymer selected from the group consisting of

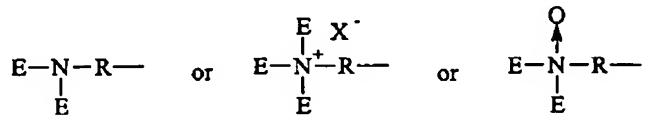
(i) modified polyamines having the formulae



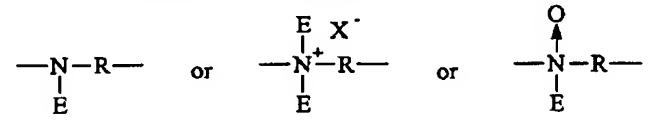
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wherein m is an integer from 0 to about 400; n is an integer from 0 to about 400;  
 k is less than or equal to n wherein

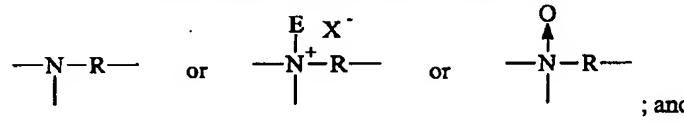
a.) V units are terminal units having the formula:



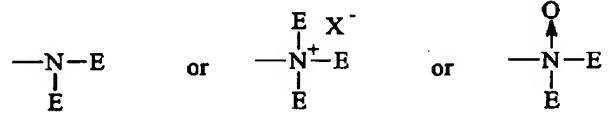
b.) W units are backbone units having the formula:



c.) Y and Y' units are branching units having the formula:



d.) Z units are terminal units having the formula:



wherein:

R units are selected from the group consisting of C<sub>2</sub>-C<sub>12</sub> alkylene, C<sub>4</sub>-C<sub>12</sub> alkenylene, C<sub>3</sub>-C<sub>12</sub> hydroxyalkylene, C<sub>4</sub>-C<sub>12</sub> dihydroxy-alkylene, C<sub>8</sub>-C<sub>12</sub> dialkylarylene, -(R<sup>1</sup>O)<sub>x</sub>R<sup>1</sup>-, -(R<sup>1</sup>O)<sub>x</sub>R<sup>5</sup>(OR<sup>1</sup>)<sub>x</sub>-, -(CH<sub>2</sub>CH(OR<sup>2</sup>)CH<sub>2</sub>O)<sub>z</sub>-, (R<sup>1</sup>O)<sub>y</sub>R<sup>1</sup>(OCH<sub>2</sub>CH(OR<sup>2</sup>)CH<sub>2</sub>)<sub>w</sub>-, -C(O)(R<sup>4</sup>), C(O)-, -CH<sub>2</sub>CH(OR<sup>2</sup>)CH<sub>2</sub>-, and mixtures thereof; wherein

R<sup>1</sup> is C<sub>2</sub>-C<sub>3</sub> alkylene and mixtures thereof;

R<sup>2</sup> is hydrogen, -(R<sup>1</sup>O)<sub>x</sub>B, and mixtures thereof;

wherein at least one B is selected from the group consisting of -

(CH<sub>2</sub>)<sub>q</sub>-SO<sub>3</sub>M, -(CH<sub>2</sub>)<sub>p</sub>CO<sub>2</sub>M, -(CH<sub>2</sub>)<sub>q</sub>(CHSO<sub>3</sub>M)CH<sub>2</sub>SO<sub>3</sub>M, -

(CH<sub>2</sub>)<sub>q</sub>-(CHSO<sub>2</sub>M)CH<sub>2</sub>SO<sub>3</sub>M, -(CH<sub>2</sub>)<sub>p</sub>PO<sub>3</sub>M, -PO<sub>3</sub>M, and

mixtures thereof, and any remaining B moieties are selected from

the group consisting of hydrogen, C<sub>1</sub>-C<sub>6</sub> alkyl, -(CH<sub>2</sub>)<sub>q</sub>-SO<sub>3</sub>M, -

(CH<sub>2</sub>)<sub>p</sub>CO<sub>2</sub>M, -(CH<sub>2</sub>)<sub>q</sub>(CHSO<sub>3</sub>M)CH<sub>2</sub>SO<sub>3</sub>M, -(CH<sub>2</sub>)<sub>q</sub>-

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$(CHSO_2M)CH_2SO_3M$ ,  $-(CH_2)_pPO_3M$ ,  $-PO_3M$ , and mixtures thereof;

$R^4$  is  $C_1-C_{12}$  alkylene,  $C_4-C_{12}$  alkenylene,  $C_8-C_{12}$  arylalkylene,  $C_6-C_{10}$  arylene, and mixtures thereof;

$R^5$  is  $C_1-C_{12}$  alkylene,  $C_3-C_{12}$  hydroxy-alkylene,  $C_4-C_{12}$  dihydroxyalkylene,  $C_8-C_{12}$  dialkylarylene,  $-C(O)-$ ,  $-C(O)NHR^6$ ,  $NHC(O)-$ ,  $-R^1(OR^1)-$ ,  $-C(O)(R^4)C(O)-$ ,  $-CH_2CH(OH)CH_2-$ ,  $-CH_2CH(OH)CH_2O(R^1O)R^1-$ ,  $OCH_2CH(OH)CH_2-$ , and mixtures thereof;

$R^6$  is  $C_2-C_{12}$  alkylene or  $C_6-C_{12}$  arylene;

$X$  is a water soluble anion; provided at least one backbone nitrogen is quaternized or oxidized

$E$  units are selected from the group consisting of hydrogen,  $C_1-C_{22}$  alkyl,  $C_3-C_{22}$  alkenyl,  $C_7-C_{22}$  arylalkyl,  $C_2-C_{22}$  hydroxyalkyl,  $-(CH_2)_pCO_2M$ ,  $-(CH_2)_qSO_3M$ ,  $-CH(CH_2CO_2M)CO_2M$ ,  $-(CH_2)_pPO_3M$ ,  $-(R^1O)_xB$ ,  $-C(O)R^3$ , and mixtures thereof; provided that when any  $E$  unit of a nitrogen is a hydrogen, said nitrogen is not also an N-oxide;

$R^1$  is  $C_2-C_3$  alkylene and mixtures thereof;

$R^3$  is  $C_1-C_{18}$  alkyl,  $C_7-C_{12}$  arylalkyl,  $C_7-C_{12}$  alkyl substituted aryl,  $C_6-C_{12}$  aryl, and mixtures thereof;

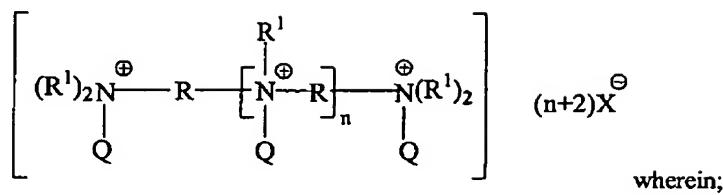
at least one  $B$  is selected from the group consisting of  $-(CH_2)_qSO_3M$ ,  $-(CH_2)_pCO_2M$ ,  $-(CH_2)_q(CHSO_3M)CH_2SO_3M$ ,  $-(CH_2)_q(CHSO_2M)CH_2SO_3M$ ,  $-(CH_2)_pPO_3M$ ,  $-PO_3M$ , and mixtures thereof, and any remaining  $B$  moieties are selected from the group consisting of hydrogen,  $C_1-C_6$  alkyl,  $-(CH_2)_qSO_3M$ ,  $-(CH_2)_pCO_2M$ ,  $-(CH_2)_q(CHSO_3M)CH_2SO_3M$ ,  $-(CH_2)_q(CHSO_2M)CH_2SO_3M$ ,  $-(CH_2)_pPO_3M$ ,  $-PO_3M$ , and mixtures thereof;

$M$  is hydrogen or a water soluble cation in sufficient amount to satisfy charge balance; and

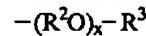
wherein the values for the following indices are as follows: subscript index  $p$  is an integer from 1 to 6; subscript index  $q$  is an integer from 0 to 6; subscript index  $r$  has the value of 0 or 1; subscript index  $w$  has the value 0 or 1; subscript index  $x$  is an integer from 1 to 100; subscript index  $y$  is an integer from 0 to 100; and subscript index  $z$  has the value 0 or 1.

(ii) modified polyamines having formula (I):

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- a.) R is C<sub>6</sub>-C<sub>20</sub> linear or branched alkylene, and mixtures thereof;
- b.) X is an anion present in sufficient amount to provide electronic neutrality;
- c.) n and subscript index n have equal values and are integers from 0 to 4;
- d.) R<sup>1</sup> is a capped polyalkyleneoxy unit having formula:



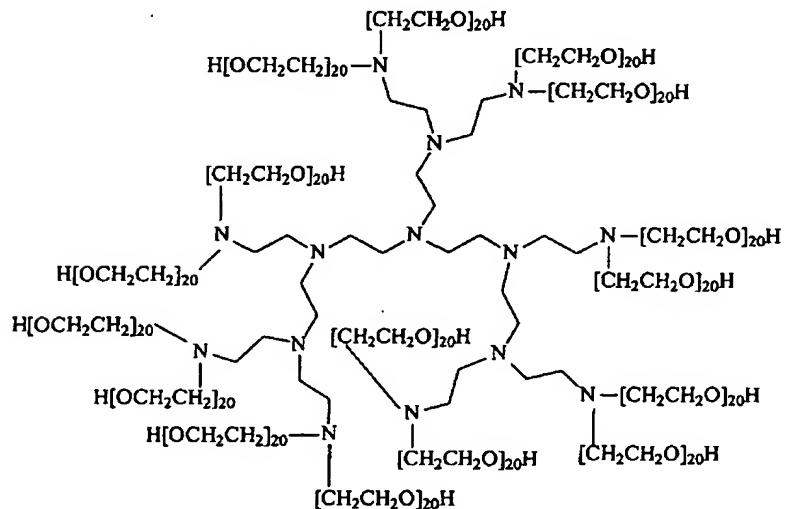
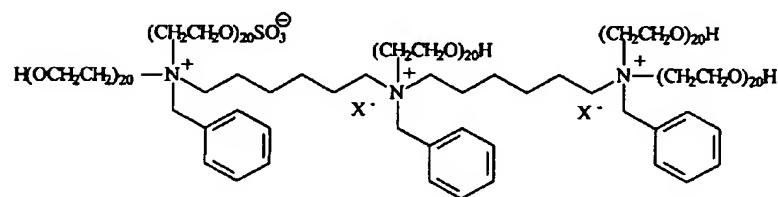
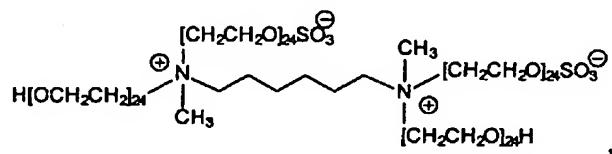
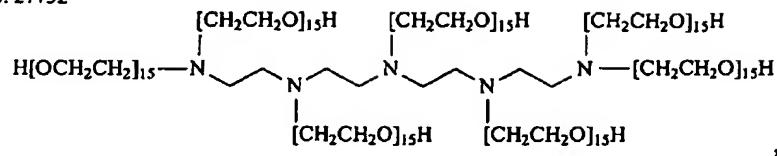
wherein R<sup>2</sup> is C<sub>2</sub>-C<sub>4</sub> linear or branched alkylene, and mixtures thereof; subscript index x has a value from about 1 to about 50; at least one R<sup>3</sup> moiety is an anionic capping unit, with the remaining R<sup>3</sup> moieties being selected from the group comprising hydrogen, C<sub>1</sub>-C<sub>22</sub> alkylenearyl, an anionic capping unit, a neutral capping unit, and mixtures thereof;

- e.) at least one Q moiety, is a hydrophobic quaternizing unit selected from the group comprising C<sub>7</sub>-C<sub>30</sub> substituted or unsubstituted alkylenearyl, and mixtures thereof, any remaining Q moieties are selected from the group comprising lone pairs of electrons on the unreacted nitrogens, hydrogen, C<sub>1</sub>-C<sub>30</sub> substituted or unsubstituted linear or branched alkyl, or C<sub>3</sub>-C<sub>30</sub> substituted or unsubstituted cycloalkyl, and mixtures thereof;

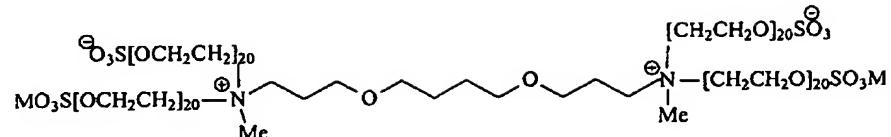
and mixtures thereof.

2.) (original) The polymer system of Claim 1 wherein said modified polyamine polymer is selected from the group consisting of polymers having the following formulae:

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and mixtures thereof.

3.) (original) A cleaning composition comprising the polymer system of Claim 1

4.) (cancelled)